Construction Specifications

Doors and Drawer Fronts:
The Allure collection features solid wood stiles and rails with MDF center panels. MDF is the preferred material for painted finishes in order to reduce the possibility of shrinkage and cracking.

Nexus Door Series:
The Nexus full overlay door is comprised of 5 pieces. An MDF ⅜" thick reversed center panel is surrounded by a ¾" x 3¼" mortise and tenon frame with an ogee framing bead. A 5 piece recessed panel drawer front completes the face of the Nexus door.

Galaxy Door Series:
The 5 piece Galaxy full overlay door has an MDF ⅜" thick center panel captured in a ¾" x 2½" mortise and tenon frame. It is complemented with a 5 piece recessed panel drawer front.

Fusion Door Series:
The 5 piece Fusion full overlay door has an MDF ⅜" thick reversed center panel captured in a ¾" x 3" mortise and tenon frame with an ogee framing bead. It is complemented with a 5 piece recessed panel drawer front.

Vista Door Series:
The 5 piece Vista full overlay door has an MDF ¼" thick center panel captured in a ¾" x 2⅝" mortise and tenon frame. It has an applied moulding and is complemented with a 5 piece drawer front.

Onyx Door Series:
The 5 piece Galaxy full overlay door has an MDF ⅜" thick reversed center panel captured in a ¾" x 3" mortise and tenon frame. It is complemented with a 5 piece recessed panel drawer front.

Hinges:
Compact Blumotion soft-close mechanism integrated in concealed six-way adjustable hinges. Hinges open at 110°. Please note: Lazy Susan, Easy Reach and Pie Cut cabinets do not feature the soft-close mechanism.

Drawers:
The Allure line includes a ⅝" thick solid wood dovetail drawer box with a ⅜" plywood bottom, attached to Tandem plus Blumotion full extension concealed drawer runners.

Shelving:
18mm (¾") thick veneered plywood with matching wood veneer edge banding is used on all wall and base cabinetry where applicable. The adjustable shelves are supported by a bronze plated shelf clip. All base cabinetry includes an 18" deep adjustable shelf.

Backs, Tops and Bottoms:
½" thick veneered plywood with natural finished interiors, dovetailed side panels engineered to create a solid integrated cabinet box. Backs are stapled and screwed into place for additional support.

Face Frame:
¾" x 1½" solid wood stiles and rails jointed with glue and dowels. Back of face frames are dovetail grooved to accept side panels. The face frame is engineered so that the bottom of all base and wall cabinets are flushed with the top inside edge of the face frame creating a custom look.

Toe Kick:
¾" x 4½" solid wood toe kick is added to each assembled cabinet and finished to match along with the edges. Additional 8-foot lengths of ¼" plywood toe kicks are available for those who do not wish to see the joints between cabinets.

Corner Blocks and Panel Beams:
All four corners of the base cabinets are secured with a wooden block screwed into each end panel at a 45° angle for the support and mounting of a countertop. In addition a panel beam is fastened into a dovetail groove at the top of each base cabinet to ensure a straight fully integrated side.

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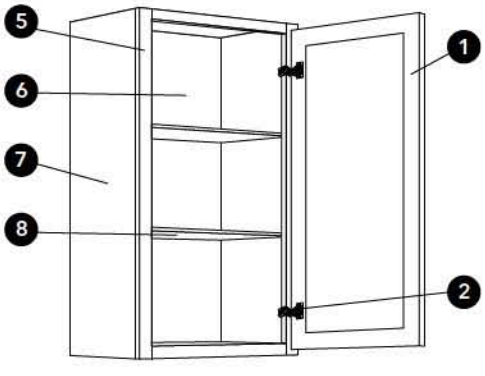
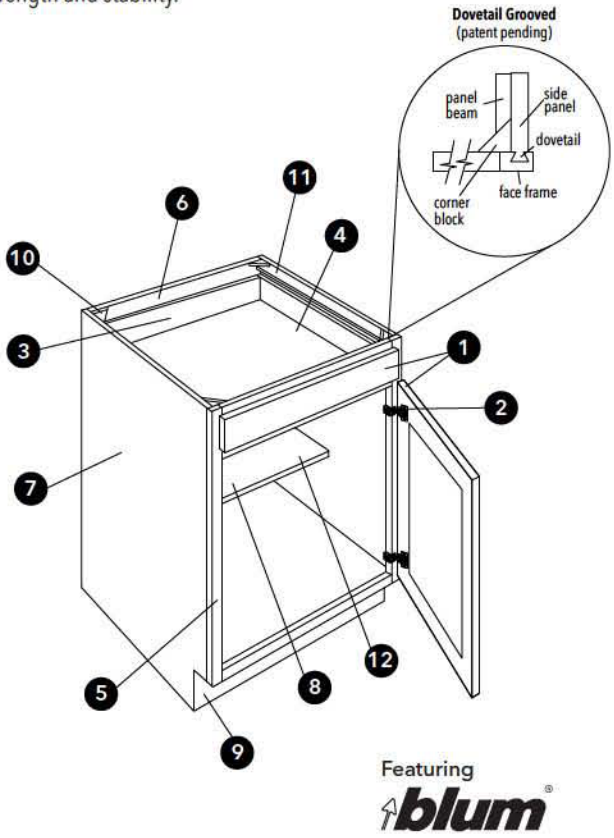
Construction Specifications

1. Solid wood door and drawer front frames are mortise and tenon.
2. Compact Blumotion soft-close mechanism integrated in concealed six-way adjustable hinges. Hinges open at 110°.
3. ⅝" solid wood dovetail drawer with a ⅜" plywood bottom features Tandem plus Blumotion full extension concealed drawer runners.
4. 3" interior drawer height.
5. ¾" x 1½" solid wood face frame.
6. ½" veneered plywood back with a natural finished interior.
7. ½" veneered plywood side panels dovetailed into face frame.
8. 18mm (¾") veneered plywood adjustable shelving with matching wood veneer edge banding.
9. ¾" x 4½" solid wood toe kick finished to match exterior finish and attached to cabinet.
10. Wood corner blocks added for the support and mounting of a countertop.
11. 1½" x ½" plywood panel beams dovetailed into the side panels for strength and stability.
12. Base cabinet has 18" deep shelves.





Featuring blum®

What exactly defines a Q12 cabinet?

To fully achieve Q12 eligibility, a cabinet must encompass twelve unique standards of quality. Read below to learn more about the twelve fundamental pillars that establish the Q12 qualification:

Q1: QUALITY SOURCED LUMBER

This Q12 standard requires the use of carefully selected top-grade lumber, guaranteeing the finest and most dependable kitchen cabinets. To meet this requirement, Fabuwood has implemented a rigorous inspection process to assure that only first-class products, free of irregularities leave the plant.

Q2: PRO TOUCH TECHNIQUES

To fully permeate a Q12 assessment, expert finishing methods are required to heavily influence first impressions and assure a lasting finish that is easy to maintain. Fabuwood's own pro touch technique uses renowned brands to create a durable, simple to clean cabinet that will hold its beauty for years.

Q3: DOVETAIL CONSTRUCTION

Another important facet of Q12 is the required use of dovetail construction. A process that involves plywood side panels to perfectly interlock with a solid wood face frame through corresponding dovetail grooves. This highly resilient technique that Fabuwood introduced to the market guarantees that Q12 cabinet lines are secure, strong, and long-lasting.

Q4: ANTI-WARP STRUCTURES

The anti-warp component involves the use of plywood panels comprised of rigid reinforcement beams. By applying the beams with a dovetail construction technique to secure all components, Fabuwood meets this standard ensuring a strong, reliable build that is resistant to distortion.

Q5: WOODEN CORNER BLOCKS

For a cabinet to receive complete Q12 entitlement, wood must be used to help maintain structural integrity. To ensure a unified and organic design build, Fabuwood manufactures robust cabinet lines with wooden corner blocks, which keep the purity of an all-wood cohesive construction.

Q6: SOLID BACK BUILDS

For superior structural longevity, this Q12 feature requires that the back of a cabinet is constructed from one piece of solid half-inch plywood. Fabuwood fulfills this standard by manufacturing cabinet backs with a strong and single piece of plywood to ensure durable strength and dimensional stability.

Q7: FLUSH FIT FRAMES

In order to be considered Q12 compliant, a cabinet must have flush inner frames that provide an attractive appearance while giving added dimension to the internal area. Fabuwood's Q12 lines display prime craftsmanship with their flat surface top and bottom interior planes that result in convenient and practical usage.

Q8: FINISHED INTERIORS

Treated and finished cabinet interiors are another significant feature of Q12 as they produce a clear statement of quality and attention to detail. As opposed to manufacturing with an applied lining, Fabuwood's vigorous top treatment techniques create a refined and durable design that is free of bubbling, peeling and chipping.

Q9: SOFT-CLOSING ACTION

Another great characteristic of the Q12 qualification is the use of compact hinges with built-in, soft-close mechanism. Fabuwood uses the smooth-running capability and soft closing action of Blum's tandem plus blumotion hinges, providing an impeccably gentle and fluid cabinet function.

Q10: FLUID FULL-EXTENSION

Cabinets built with smooth full-extension glides guarantee an enhanced running action that maximizes a cabinet's storage to its full capacity and ensures Q12 eligibility. Fabuwood manufactures Q12 cabinets with Blum's tandem plus runners and soft-closing technology, precisely utilizing space while also preventing damage and depreciation.

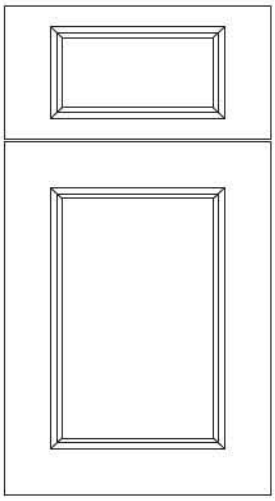
Q11: EZ LEVEL DRAWER FRONTS

To ensure proper door alignment and function, a Q12 cabinet requires an effortless system utilizing a degree of mechanical precision for installing perfectly positioned drawer faces. Fabuwood innovates with a unique technique using circular discs that allow for easy 3/8" adjustments in any direction, resulting in a Q12 cabinet that achieves an aesthetically graceful balance.

Q12: SEALED SIGNATURE

The final Q12 metric requires a thorough review at each manufacturing stage to ensure the completed product meets the provisions specified in the quality assurance system. Upon factory exit, a stamp of approval is given to show Fabuwood's commitment to quality control from the very first level of Q1 to the final Q12 stage, thus guaranteeing a superior and immaculate end product.

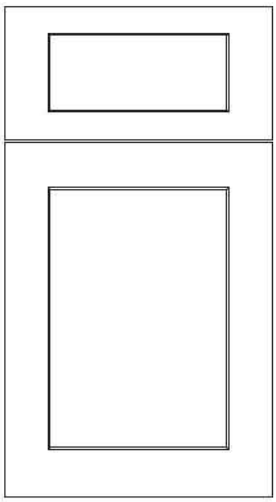
Door Styles



NEXUS

COLOR	FINISH	PRICE COLUMN
Frost	Paint	H
Slate	Paint	H

- *Full overlay door*
- *Stiles and rails are ¾" thick and 3¼" wide*
- *Constructed with mortise and tenon joints*
- *⅜" thick reversed MDF center panel*
- *5-piece recessed panel drawer front matches door design and detail.*



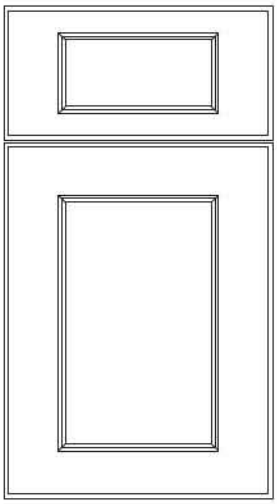
GALAXY

COLOR	FINISH	PRICE COLUMN
Frost	Paint	I
Linen	Paint	I
Nickel	Paint	I
Pecan	Stain	J
Espresso	Stain	J
Horizon*	Stain	O
Cobblestone	Stain	O

- *Full overlay door*
- *Stiles and rails are ¾" thick and 2½" wide*
- *Constructed with mortise and tenon joints*
- *⅜" thick reversed MDF (Frost, Linen & Nickel) / plywood veneer (Pecan, Espresso, Horizon & Cobblestone) center panel*
- *5-piece recessed panel drawer front matches door design and detail.*

* ***HORIZON DISCLAIMER:***
Due to the nature of wood and the complex finish used to generate Horizon, these cabinets may vary in color.

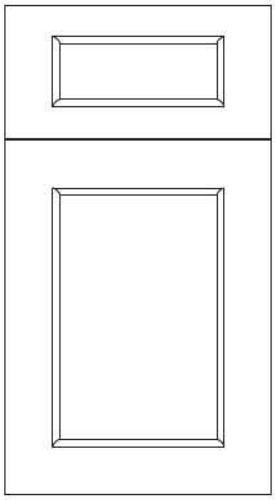
Door Styles



FUSION

COLOR	FINISH	PRICE COLUMN
Blanc	Paint + Glaze	K
Chestnut	Stain	L

- *Full overlay door*
- *Stiles and rails are ¾" thick and 3" wide*
- *Constructed with mortise and tenon joints*
- *⅜" thick reversed MDF (Blanc) / plywood veneer (Chestnut) center panel*
- *5-piece recessed panel drawer front matches door design and detail.*

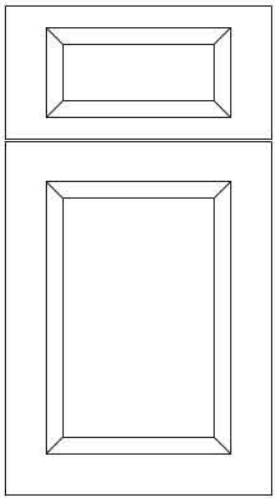


VISTA

COLOR	FINISH	PRICE COLUMN
Blanc	Paint	K

- *Full overlay door*
- *Stiles and rails are ¾" thick and 2⅝" wide*
- *Constructed with mortise and tenon joints*
- *Door features ¼" thick MDF center panel*
- *An applied moulding is added to the inside edge of the door frame*
- *5-piece drawer front matches door design and detail*

Door Styles



ONYX

COLOR	FINISH	PRICE COLUMN
Frost	Paint	K
COMING SOON! → Horizon*	Stain	P
Cobblestone	Stain	P

- *Full overlay door*
- *Stiles and rails are ¾" thick and 3" wide*
- *Constructed with mortise and tenon joints*
- *⅜" thick reversed MDF (Frost) / plywood veneer (Horizon & Cobblestone) center panel*
- *5-piece recessed panel drawer front matches door design and detail*

* ***HORIZON DISCLAIMER:***
Due to the nature of wood and the complex finish used to generate Horizon, these cabinets may vary in color.

5 Year Limited Warranty

COVERAGE OF WARRANTY

Fabuwood Cabinetry Corp ("Fabuwood") is pleased to provide the following limited warranty on all cabinets imported to and assembled and sold in the United States by Fabuwood. This warranty does not cover cabinets sold or shipped outside of the United States. This limited warranty is subject to all limitations, exclusions, disclaimers and procedures set forth herein. Fabuwood warrants to the original purchasing consumer that all cabinets purchased from Fabuwood will be free from all unnatural defects in material and workmanship in accordance with the Fabuwood quality standards sheet under normal residential use for 5 years from the date of the original purchase or as long as the original purchasing consumer owns the home in which such cabinets are installed, whichever is less. This warranty is non transferable to subsequent owners of the home.

EXCLUSIONS

THIS WARRANTY SUPERSEDES ANY AND ALL PREVIOUS WARRANTIES BY FABUWOOD AND CONSTITUTES THE EXCLUSIVE REMEDY AGAINST FABUWOOD FOR ALL DEFECTS, DAMAGES AND WORKMANSHIP. THERE ARE NO IMPLIED WARRANTIES EXTENDING BEYOND THE TERMS OF THIS WARRANTY. FABUWOOD SHALL NOT BE LIABLE FOR ANY INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL OR CONSEQUENTIAL COSTS, EXPENSES OR DAMAGES. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE. IT IS POSSIBLE THAT ONE OR MORE OF THE LIMITATIONS AND EXCLUSIONS IN THIS WARRANTY MAY NOT APPLY TO YOU. THIS WARRANTY APPLIES ONLY TO FABUWOOD PRODUCTS PURCHASED ON OR AFTER MARCH 15, 2014

LIMITATIONS

This warranty shall become void if the cabinets, cabinetwork, drawer slides or hinges are modified from its original form, improperly installed or damaged prior to or during the installation, or used in any way other than for residential purposes. This warranty covers only parts and materials of the cabinets as supplied by Fabuwood. This warranty does not cover any products used or installed in connection with cabinets, such as gas or electric appliances, countertops, or plumbing fixtures. This warranty does not apply to products installed in locations that do not maintain year-round environmental controls. This warranty shall not apply to damages caused by transportation, storage, dirt, chemicals, exposure to moisture, humidity or excessive heat or cold, nor does it cover defects arising from normal wear and tear, misuse, neglect, accidents, alterations, improper use or failure to maintain properly, house settling, or acts of God. No installer, retailer, distributor, agent or employee of Fabuwood has the authority to alter the obligations or limitations in this warranty.

QUALITY STANDARDS

This warranty covers all damages and unnatural defects that are deemed as such under the current Fabuwood Quality Standards sheet. The current Fabuwood Quality Standards sheet is available for download in the dealer login section of the Fabuwood website (www.fabuwood.com), which should be reviewed at each time a claim for warranty service is being considered. Fabuwood reserves the right to modify or change the Fabuwood Quality Standards sheet at any time without notice.

DISCLAIMERS

The following is a brief recap of some of the characteristics of the wood and finishes on the cabinets you are about to purchase. Please read them carefully. If some of these characteristics concern you, please choose something else. We bring these characteristics to your attention so you will realize that Fabuwood will not be held responsible for these variations in your cabinetry. It is important to note that wood products claimed as defective are most often the result of atmospheric conditions such as excess moisture and humidity. Fabuwood strongly recommends testing the intended location of the products for such conditions prior to installation.

WOOD AND COLOR VARIATIONS: Wood is a product of nature, and since no two trees are alike, cabinets may vary in color, texture and grain. Wood characteristics naturally occurring such as variations in color, grain, mineral streaks, pinholes and knots are not considered defects. Color variations in cabinets are also a natural occurrence due to species, age, character of cabinets, and exposure to UV light and sunlight. For these reasons, new and/or replacement cabinets may not match display samples and/or existing cabinets. This may result in overall color variations, but is not considered a defect.

WOOD DOORS: Wood by nature will undergo expansion and contraction movements year after year as it compensates and adjusts to ever changing atmospheric humidity and temperature conditions. It is very common for center panels on doors to shrink, expand or move during these transitions. Typically, the panel will return to its normal position within a year once it has adjusted to seasonal changes. It is for these same reasons that it is very common for doors to warp during these periods. Doors that are warped up to ¼" are not considered defective. Note: It is advisable to check if the door was properly installed, since doors that appear warped are very often the result of improper installation.

PAINTED FINISHES: Plywood is a non-porous, smooth grained wood. Additionally, wood by nature undergoes periods of expansion and contraction while it adjusts to atmospheric conditions mentioned above. As such, finish stress lines may become visible on painted cabinets especially at the joints. Any such occurrence is not considered a defect.

GLAZED FINISHES: A glazed finish by character is an uneven finish. Some edges and profiles will have heavier hang up than others and glazing may vary cabinet to cabinet, door to drawer and item to item. This may result in overall color variations but is not considered a defect.

WARRANTY PERFORMANCE

If a defect does occur within the terms and conditions of this warranty such defective part will be repaired or replaced by Fabuwood at its sole discretion. Fabuwood will not provide or pay for the cost of removal of defective product, transportation of defective, repaired or replaced product or installation of repaired or replaced product. Fabuwood will not be responsible for any shipping damages to the defective, replaced or repaired product. If defective item has been discontinued or is not available at the time, Fabuwood reserves the right to replace the item with the most similar item available in Fabuwood's inventory at that time. Fabuwood cannot guarantee that the finish of any replacement will exactly match the finish and appearance of the defective item due to the natural ageing process of the wood and finishes of the cabinets. Fabuwood may require at its discretion that the customer submit a clear photo, or that a company representative view the item being claimed before honoring this warranty.

CLAIMS

To submit a claim covered under this warranty, the original proof of purchase and full payment or copies thereof must be provided. Please email all documents to customerservice@fabuwood.com. Your dealer will contact you once your claim has been reviewed.

NOTE

Please do not send back any items to Fabuwood prior to receiving proper authorization from customer service. Fabuwood takes no responsibility on any items sent back to Fabuwood without proper return authorization.

Dealer Product & Warranty Awareness Form

I have carefully read and understand the entire warranty provided by Fabuwood and have been provided the opportunity to ask questions of, and receive answers from Fabuwood concerning the terms and conditions set forth in the warranty, including, but not limited, to the extent of the coverage therein.

I hereby accept full responsibility (a) to truthfully and accurately represent Fabuwood, and (b) to make sure that anyone selling Fabuwood cabinets under my dealership will properly explain the terms and conditions to the consumer.

I understand that Fabuwood is not liable for any claims made by any consumer that are not covered under the warranty and that I will be solely responsible for any and all losses and expenses arising from such claims. I agree to indemnify, defend and hold Fabuwood harmless from and against such losses and expenses, including, but not limited to, reasonable attorney's fees and expenses.

_____	_____
Printed Name	Signature
_____	_____
Company Name	Company Address
_____	_____
Witness Printed Name	Witness Signature
_____	
Date	

Consumer Product & Warranty Awareness Form

I have read the entire warranty provided by Fabuwood and I understand the terms and conditions set forth by Fabuwood as well as the extent of the coverage of the warranty.

I understand and agree that (Dealer's name) _____ will not be liable for any defects and claims that are not covered under the warranty and that I will not hold (Dealer's name) _____ responsible for any such defects.

_____ _____

Printed Name Signature

_____ _____

Company Name Company Address

_____ _____

Witness Printed Name Witness Signature

_____

Date